



## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0196.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 1.5 - 8 mm	-
	23	t = 1.5 - 6 mm	-
135	1.2	t = 1 - 20 mm	-
	1.2	t = 2 - 10 mm	automatic process
	2	t = 3 - 20 mm	-
	2	t = 5 - 20 mm	automatic process
	7	t = 2 - 40 mm	-
	8	t = 1.5 - 6 mm	-
141	8	t = 2.5 - 10 mm	automatic process
	1.2	t = 1 - 3 mm	-
	22	t = 1 - 6 mm	-
	23	t = 1.5 - 6 mm	-
	8	t = 1.5 - 4 mm	-
21	1.2, 23	t = 2 mm	-
785	23	D = 6 mm	M5x5

### Area of Application:

- New construction of assemblies and components for rail vehicles.  
Assemblies: supporting frames
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

Guillaume Gazeau (IWE)

born: 30.03.1985

### Deputy with equal rights:

-

### Representative:

Kevin Gelot (IWT) [external]

born: 17.01.1989

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9601-1, ISO 9606-2 and ISO 14732 exist for Mr Guillaume Gazeau (IWE).

### registration ON EN15085:

DVSZERT/15085/CL1/196/0/17

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.





## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0287.001

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	22	t = 1.5 - 8 mm	-
	23	t = 1.5 - 6 mm	-
135	1.2	t = 1 - 20 mm	-
	1.2	t = 2 - 10 mm	automatic process
	2	t = 3 - 20 mm	-
	2	t = 5 - 20 mm	automatic process
	7	t = 2 - 40 mm	-
	8	t = 1.5 - 6 mm	-
141	8	t = 2.5 - 10 mm	automatic process
	1.2	t = 1 - 3 mm	-
	22	t = 1 - 6 mm	-
	23	t = 1.5 - 6 mm	-
	8	t = 1.5 - 4 mm	-
21	1.2, 23	t = 2 mm	-
785	23	D = 6 mm	M5x5

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born: 30.03.1985

### Deputy with equal rights:

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### Representative:

Kevin Gelot (IWT)

born: 17.01.1989

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 exist for Mr Guillaume Gazeau (IWE).

### registration ON EN15085:

DVSZERT/15085/CL1/287/0/17

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

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